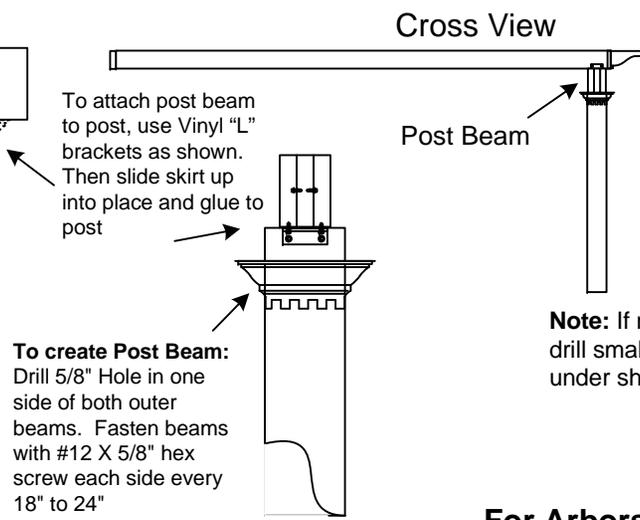
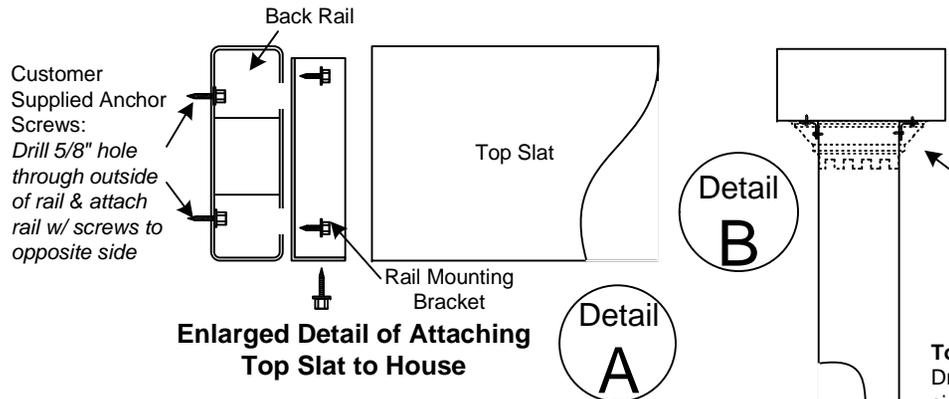


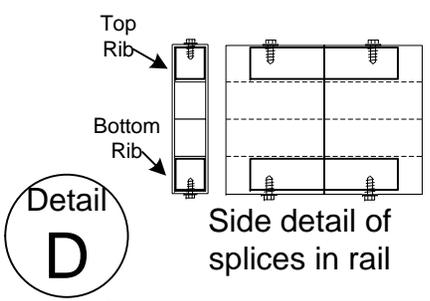
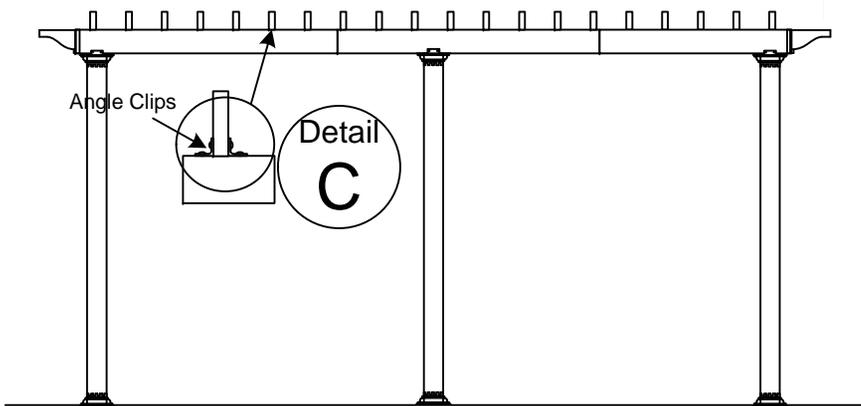
# Installation Instructions for Attached Greenville Arbor Kit



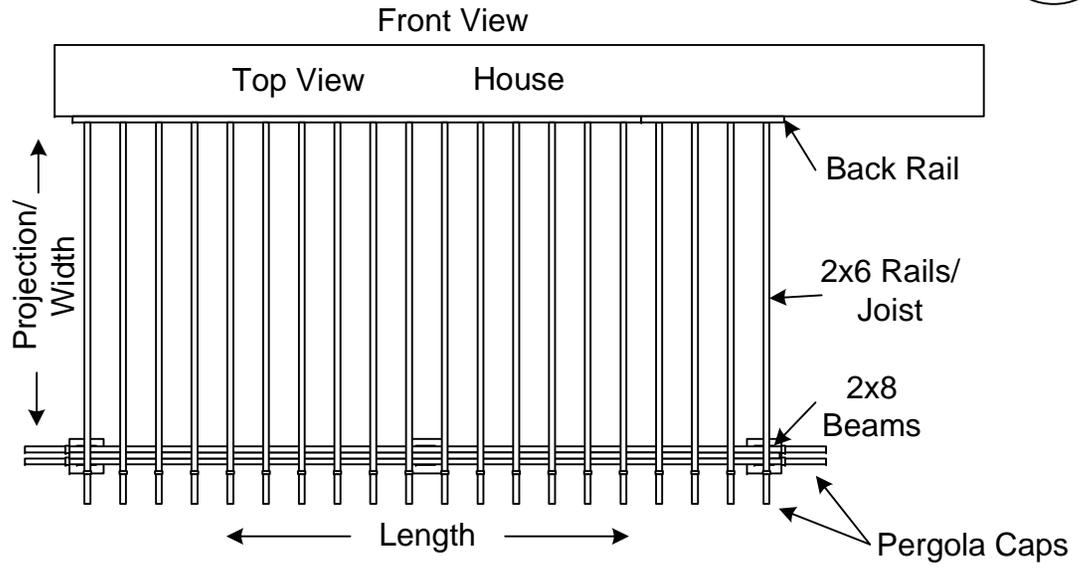
608 Queen Street  
P.O. Box 1137  
Grifton, NC 28530



**Note:** If mounting is tight on deck, drill small hole in bottom of post, under skirt, to insure water drainage.



**For Arbors 16' & over:**  
A splice is necessary for beams over 16' long; splice consists of 1.75" x 1.75" x 18" rail w/ (2) white head screws. Insert splices into top & bottom ribs and fasten with a screw in each end of the splice. Refer to Drawing Page for splice pattern.



Note: Rails and joists are shipped full length size. Cut to fit your application using a fine tooth, carbide tipped blade power saw.

1. Remove all items from package
  2. Layout & mark joist pattern on back rail & post beam.
  3. Attach rail mounts in proper location on back rail
  4. Assemble post beam (See detail "B")  
\*\*Refer to Detail D is beams are longer than 16'
  5. Align & attach vinyl clips to assembled post beam, matching back rail layout
  6. Attach back rail to building (see detail A)
  7. **Slip skirts on post (top & bottom) prior to installation:** mount post in proper location
  8. Attach post beam to top of post (see detail B)
  9. Fasten joist to brackets on back rail & attach to top of front rails between angle clips. Should be screwed and glued in place (see Detail A & C)
  8. Glue end caps on (flat cap goes on back rail & the middle front rail)
- NOTE: Be sure to put flat cap on middle post beam before installing the two deco caps.
9. Enjoy your new Custom Arbor from Carolina Vinyl Products