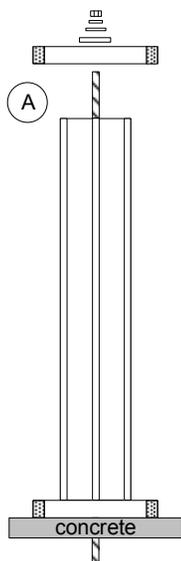
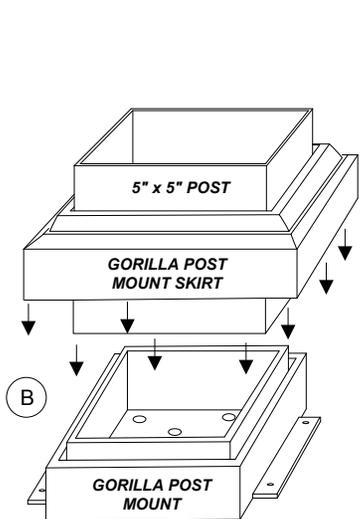
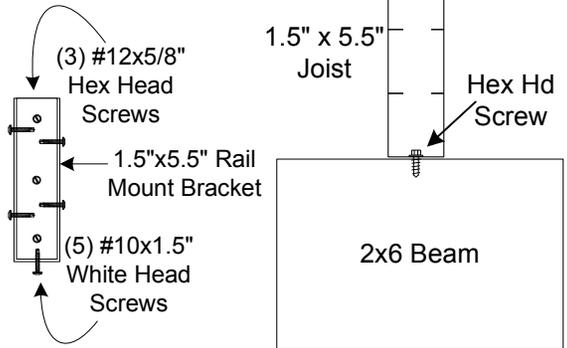
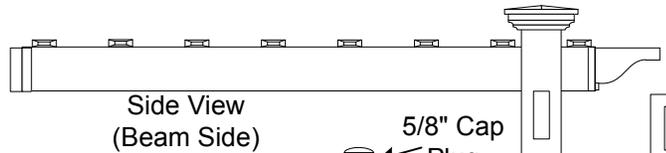
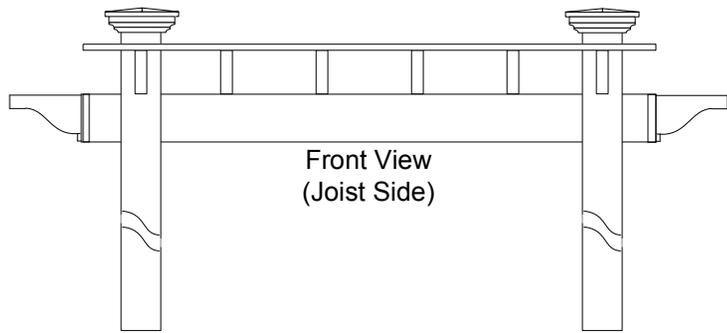


Installation Instructions

Summer Breeze Arbor

Attached Top



1. Remove all parts from package* inspect for any damage.
2. Determine post location & install post (see *Mounting Options below*). Make sure to align post w/ 1.5" x 5.5" (top) holes facing outward & 2" x 6" (bottom) holes facing inward.
NOTE: When installing post, make sure to space w/ desired pergola overhang on front, back, & sides.
3. Insert beam through both posts equally.
*NOTE: If using optional aluminum insert, insert into middle rib of support beam before attaching joist***
4. Install back rail on building in proper location (*NOTE: customer to supply fasteners*)
5. Attach mounting brackets to back rail aligning outer rails with post & spacing remaining mounting brackets equally; use (3) #12 x 5/8" hex screws per bracket.
***NOTE: If using optional aluminum insert, insert into middle rib of support beam before attaching joist.*
6. Insert joist into hole in post.
7. Attach other end of joist into mounting bracket using (5) #10 x 1.5" white head screws - (2) screws per side & (1) screw underneath (see *illustration*).
8. Make sure post is plumb & drill 5/8" hole in joist directly above cross beam. Drill only through top and middle ribs (see *illustration*). **DO NOT DRILL THROUGH BOTTOM OF JOIST.**
9. Using (1) #12 X 5/8" hex head screw, attach joist to beam.
10. Continue across length of arbor, aligning each joist.
NOTE: If using optional aluminum H-Channel, insert into bottom rib of joist before attaching pergola caps
11. Lay out 7/8" X 3" top slats perpendicular to joist & space equally; attach with #10 X 1.5" white head screws. **DO NOT OVER TIGHTEN.**
12. Attach pergola caps to end of joist & dog ear caps to ends of slats using a small amount of glue on the inside contact area of caps. Round hole plugs snap in place without glue. Slip post caps over post, may be secured w/ glue.

Enjoy your new Summer Breeze Arbor from Carolina Vinyl Products.

Suggested Post Mounting Options (Sold Separately):

For Concrete Installation: 4" x 36" Aluminum Post Mount w/ 5" Aluminum Adaptor Plates (Fig. A) OR 5" Gorilla Mount w/ skirt (Fig. B)

For In-Ground Installation: Recommended to bury treated wood post & sleeve w/ 5" sleeves, concrete into place OR Bury 5" sleeves & concrete into place